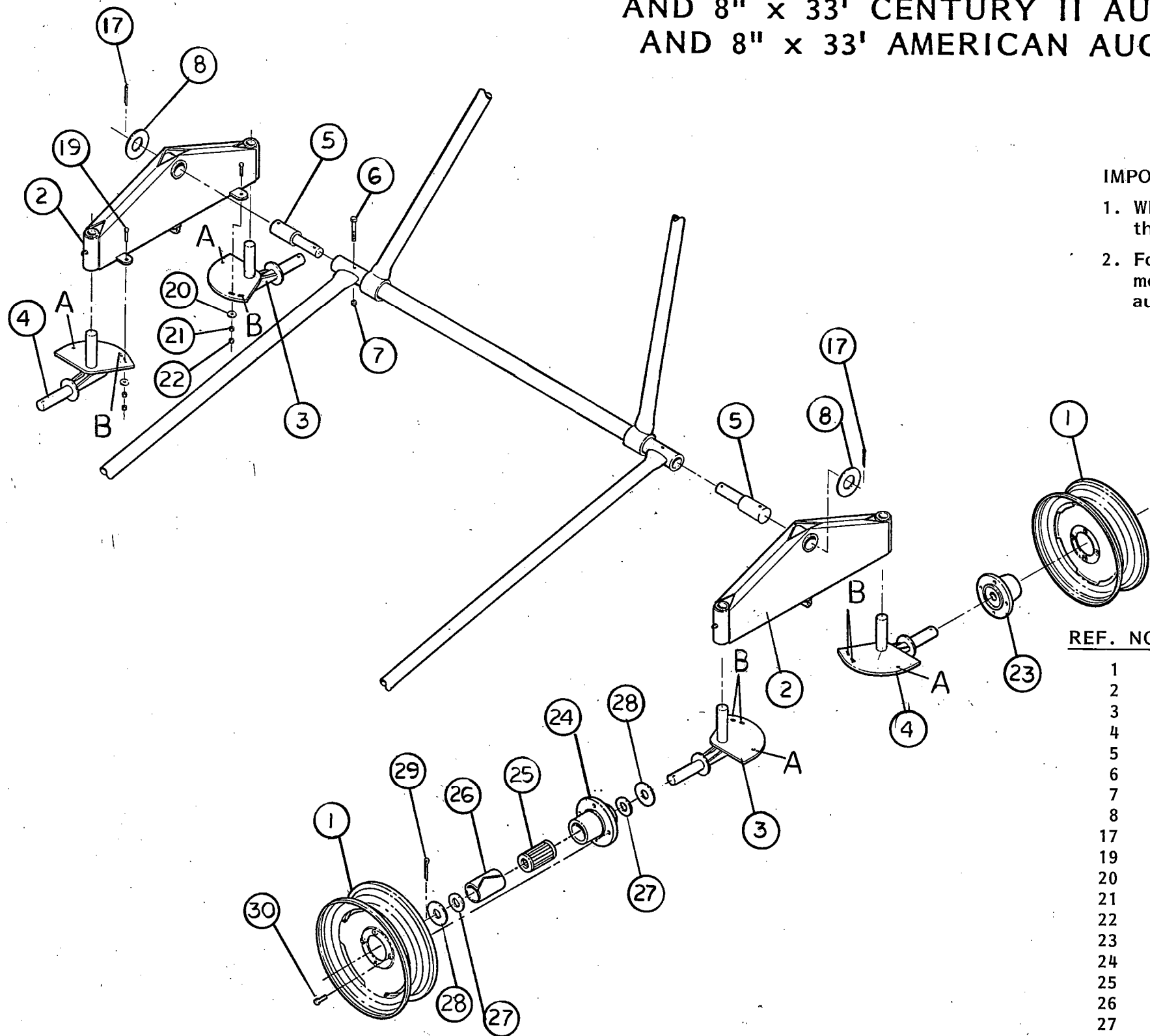


**SWIVEL ARC KIT FOR 6" x 31' CENTURY II  
AND 8" x 33' CENTURY II AUGER  
AND 8" x 33' AMERICAN AUGER**

Publication No.  
1001813



**IMPORTANT NOTE**

1. When transporting auger, be sure that the 1/2" x 1 1/2" bolts holding the swivel pivots are tight. Use hole marked A for transport position.
2. For swinging auger in an arc, use bolts in slots marked B. Use adjustment in slots (marked B) to align wheels to prevent skidding when moving auger in an arc.

| REF. NO. | PART NO. | QTY. | DESCRIPTION                                    |
|----------|----------|------|--|
| 1        | 6393D    | 4    | 15" x 4.5 KB 4-bolt Wheel                      |
| 2        | 6133A1   | 2    | Swivel Support Base                            |
| 3        | 6134A1   | 2    | Swivel Spindle with positioning plate - right  |
| 4        | 6132A1   | 2    | Swivel Spindle with positioning plate - left   |
| 5        | 1001809  | 2    | Axle Stub 2" x 9" long (turned down to 1 5/8") |
| 6        | 33087    |      | Bolt 1/2" x 2 1/2" (Gr. 5)                     |
| 7        | 33138    |      | Locknut 1/2"                                   |
| 8        | 51101    | 2    | 2 1/8" x 3 11/32" Washer                       |
| 17       | D1165    | 2    | Cotter Key/ 1/4" x 3.00                        |
| 19       | 33194    | 4    | Bolt, 1/2" x 1 1/2" Ig. Hex Head               |
| 20       | 33025    | 4    | Flat Washer, 1/2"                              |
| 21       | D1143    | 4    | Lock Washer, 1/2"                              |
| 22       | 33183    | 4    | Nut, 1/2" (non-lock)                           |
| 23       | 40612    | --   | Hub Assembly                                   |
| 24       | 6392C    | 4    | 4-Bolt Hub                                     |
| 25       | 6390C    | 4    | Wheel Bearings                                 |
| 26       | 6391C    | 4    | Wheel Bearing Sleeve                           |
| 27       | 6393C    | 4    | 1 1/4" Washer                                  |
| 28       | 5447A1   | 4    | 1 1/4" x 3" Washer                             |
| 29       | D1263    |      | Cotter Pin 1/4" x 2"                           |
| 30       | 6395C    |      | Lug Bolt                                       |