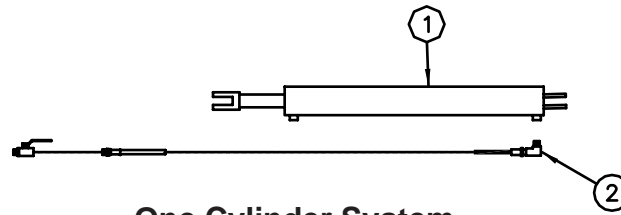
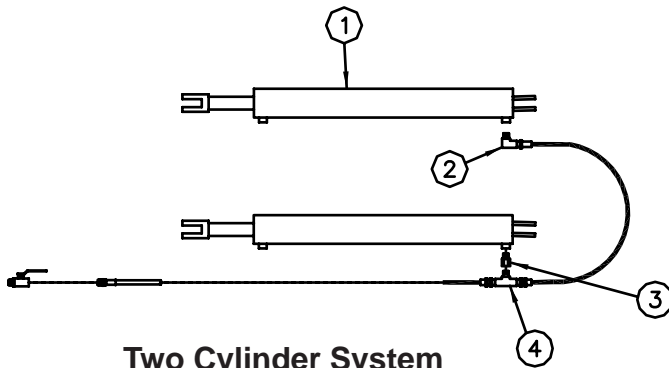


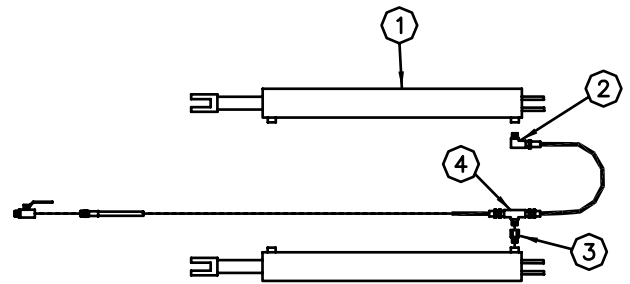
HYDRAULIC CYLINDER PLUMBING FOR UNDERCARRIAGES



**One Cylinder System
(Single Belt Conveyors)**



**Two Cylinder System
(Single Belt Conveyors)**



**Two Cylinder System
(Squeeze Belt® Conveyors)**

Ref. No.	Part No.	Description
1	1004368-1	Hydraulic Cylinder 4" Bore x 24" Stroke
1	1004369-1	Hydraulic Cylinder 4" Bore x 36" Stroke
2	1030440	Hydraulic Elbow Fitting - 3/4" o-ring to 1/2" Pipe
3	1027817	Hydraulic Adapter Fitting - 3/4" o-ring to 1/2" Pipe
4	1004732	Hydraulic Tee Fitting - 1/2" male pipe to 1/2" female pipe

Hydraulic cylinders 1004368-1 & 1004369-1 are currently being shipped with a hydraulic elbow fitting (Ref. 2) taped to the cylinder instead of the hydraulic adapter (Ref. 3) that had previously been installed. If your cylinders have the elbow taped to the cylinder, use the above schematic for installing fitting and hoses. (NOTE: The hydraulic cylinder that uses a tee fitting will not use the elbow fitting taped to the cylinder).

In the event that the previous style of cylinder was received with the adapters installed, one elbow (Ref. 2) will need to be acquired for the two cylinder system. The adapter in the cylinder will need to be removed and the elbow used in its place, as shown above.