

INSTALLATION INSTRUCTIONS

SQUEEZE BELT® CONVEYOR SPOUT LINER

(FOR PART NUMBER 1026402 SPOUT)

ASSEMBLY

1. Insert the spout liner inside the discharge spout with the tapered end toward the discharge opening.
(NOTE: The expanded metal surface of the liner goes against the spout.)
2. Push the liner against the top of the spout and drill holes in the spout to match the predrilled holes in the liner. Start with the two holes just above the square to round transition portion of the spout. (NOTE: The liner does not reach completely around the spout top. This is not a grain impact area and doesn't require a liner.)
3. Fasten the liner to the spout using 1/4" x 1-1/4" long elevator bolts and non-lock nuts. Bolt heads go on inside surface of liner.

